

View Online at <https://aerobasegroup.com/nsn/5305-01-458-1962>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.531 inches

**Fastener Length:**

Between 0.828 inches and 0.874 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.625 inches and 0.635 inches

**Grip Diameter:**

Between 0.3108 inches and 0.3117 inches

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.312 inches

**Grip Length:**

0.312 inches

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp 4140 or steel comp 4340 or steel comp 8740

**Material Specification:**

Mil-s-5626 federal specification 1st material response or mil-s-8844 federal specification 2nd material response or ams6414 assn standard 2nd material response or mil-s-6049 federal specification 3rd material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 ty2 cl2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas335 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5626 spec.