

View Online at <https://aerobasegroup.com/nsn/5305-01-459-0768>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.148 inches and 0.160 inches

**Fastener Length:**

Between 0.460 inches and 0.480 inches

**Head Style:**

Fillister

**Head Diameter:**

0.270 inches

**Head Height:**

Between 0.087 inches and 0.097 inches

**First Diameter From Head:**

Between 0.090 inches and 0.100 inches

**Distance From Largest Bearing Surface Of Head To End Of First Diameter:**

0.320 inches

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.138 inches

**Width Across Flats:**

Between 0.0937 inches and 0.0952 inches

**Thready Qty Per Inch (tpi):**

32

**Externally Relieved Body Diameter Quantity:**

1

**Material:**

Steel comp 4140 or steel comp 4340 or steel comp 8740

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416 type c class 3 federal specification single treatment response

**Thread Series Designator:**

Unjc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0