

View Online at <https://aerobasegroup.com/nsn/5305-01-462-2753>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.345 inches

Fastener Length:

Between 0.830 inches and 0.860 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.2931 inches and 0.3016 inches

Spline Minor Diameter:

Between 0.1105 inches and 0.1125 inches

Spline Major Diameter:

Between 0.1540 inches and 0.1560 inches

Grip Diameter:

Between 0.1890 inches and 0.1895 inches

Single Shear Strength:

125000 pounds per square inch

Point Style:

Flat

Internal Drive Style:

Torx

End Application:

F18 e/f

Thread Diameter:

0.1900 inches

Grip Length:

Between 0.490 inches and 0.510 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

2200 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Criticality Code Justification:

Agav

Product Name:

Bolt, 100 degrees reduced head, gear drive recess

Special Features:

Chamfered end - chamfer plus incomplete threads not to exceed 2 thread pitches

Material:

Steel comp xm-13

Material Specification:

Ams 5629, ph13-8mo assn standard single material response

Surface Treatment:

Passivate

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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