

View Online at <https://aerobasegroup.com/nsn/5305-01-463-5536>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.370 inches

**Fastener Length:**

Between 0.972 inches and 1.002 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.456 inches and 0.508 inches

**Grip Diameter:**

Between 0.2490 inches and 0.2495 inches

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.552 inches and 0.572 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

**Surface Treatment:**

Aluminum

**Surface Treatment Specification:**

Nas4006 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas7604 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0