

View Online at <https://aerobasegroup.com/nsn/5305-01-468-3207>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.302 inches and 0.322 inches

Fastener Length:

Between 0.672 inches and 0.702 inches

Head Style:

Fillister countersunk

Head Diameter:

Between 0.390 inches and 0.395 inches

Head Height:

0.015 inches

Grip Diameter:

Between 0.2490 inches and 0.2495 inches

Internal Drive Style:

High-torque

End Application:

F-15 acft

Thread Diameter:

0.250 inches

Grip Length:

Between 0.365 inches and 0.385 inches

Thready Qty Per Inch (tpi):

24

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Product Name:

Screw, machine

Material:

Steel comp xm-13

Material Specification:

23-112, fscm 76301 mfr ref single material response

Surface Treatment:

Passivate

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0