

View Online at <https://aerobasegroup.com/nsn/5305-01-471-6546>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.406 inches

Fastener Length:

Between 0.531 inches and 0.546 inches

Head Style:

Oval countersunk

Head Diameter:

Between 0.2966 inches and 0.3016 inches

Hole Diameter:

Between 0.070 inches and 0.075 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Point Style:

Flat

Internal Drive Style:

High-torque

End Application:

F15 fwd fus s

Thread Diameter:

0.1900 inches

Grip Length:

Between 0.115 inches and 0.135 inches

Hole Quantity:

1

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

32

Hole Configuration Style:

Round

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Special Features:

shear is 125 ksi

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Aluminum

Surface Treatment Specification:

Mil-c-83488, type ii, class 3 military specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-c-83488 spec.