

View Online at <https://aerobasegroup.com/nsn/5305-01-471-6546>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.406 inches

**Fastener Length:**

Between 0.531 inches and 0.546 inches

**Head Style:**

Oval countersunk

**Head Diameter:**

Between 0.2966 inches and 0.3016 inches

**Hole Diameter:**

Between 0.070 inches and 0.075 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Point Style:**

Flat

**Internal Drive Style:**

High-torque

**End Application:**

F15 fwd fus s

**Thread Diameter:**

0.1900 inches

**Grip Length:**

Between 0.115 inches and 0.135 inches

**Hole Quantity:**

1

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

32

**Hole Configuration Style:**

Round

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Special Features:**

shear is 125 ksi

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629 assn standard single material response

**Surface Treatment:**

Aluminum

**Surface Treatment Specification:**

Mil-c-83488, type ii, class 3 military specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-c-83488 spec.