

View Online at <https://aerobasegroup.com/nsn/5305-01-472-4523>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.425 inches

**Fastener Length:**

Between 0.734 inches and 0.782 inches

**Head Style:**

Pan no. 2

**Head Diameter:**

Between 0.477 inches and 0.492 inches

**Head Height:**

Between 0.140 inches and 0.150 inches

**Internal Drive Style:**

High-torque

**End Application:**

Minuteman missile Igm-30

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Screw Material:**

Iron alloy 660

**Screw Material Specification:**

Ams 5732 assn standard single material response

**Screw Surface Treatment:**

Passivate

**Screw Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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