

View Online at <https://aerobasegroup.com/nsn/5305-01-476-9188>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.425 inches

Fastener Length:

Between 1.035 inches and 1.065 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.4970 inches and 0.5066 inches

Spline Minor Diameter:

Between 0.1570 inches and 0.1600 inches

Spline Major Diameter:

Between 0.2195 inches and 0.2225 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Torx

End Application:

F18 e/f

Thread Diameter:

0.250 inches

Grip Length:

Between 0.615 inches and 0.635 inches

Thready Qty Per Inch (tpi):

28

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Criticality Code Justification:

Agav

Product Name:

Bolt, 100 degree tension head, gear drive recess-ph13-8mo (125 ksi shear), inconel 718 (125 ksi shear), 6al-4v titanium (95 ksi shear)

Special Features:

125 ksi ultimate shear strength

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Passivate

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0