

View Online at <https://aerobasegroup.com/nsn/5305-01-477-2727>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.338 inches and 0.388 inches

Fastener Length:

Between 1.786 inches and 1.816 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.258 inches and 0.305 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.190 inches

Grip Length:

Between 1.428 inches and 1.448 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 8735 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Aqq-p-416, ty ii, cl 2 military specification 1st treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

spec.