

View Online at <https://aerobasegroup.com/nsn/5305-01-477-5618>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.443 inches and 0.510 inches

**Head Style:**

Flat countersunk undercut

**Head Diameter:**

Between 0.502 inches and 0.507 inches

**Head Height:**

Between 0.071 inches and 0.073 inches

**Internal Drive Style:**

High-torque

**End Application:**

Fighter aircraft-first (f18 e/f)

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Criticality Code Justification:**

Agav

**Product Name:**

Hi-torque bolt, 100 degree flush sealing head close tolerance

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629 assn standard single material response

**Surface Treatment:**

Passivate

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0