

View Online at <https://aerobasegroup.com/nsn/5305-01-477-5622>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.505 inches and 0.572 inches

**Head Style:**

Flat countersunk undercut

**Head Diameter:**

Between 0.629 inches and 0.634 inches

**Head Height:**

Between 0.088 inches and 0.090 inches

**Internal Drive Style:**

High-torque

**End Application:**

Fighter aircraft-first (f18 e/f)

**Thread Diameter:**

0.312 inches

**Thready Qty Per Inch (tpi):**

24

**Countersink Angle:**

100.0 degrees

**Criticality Code Justification:**

Agav

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629 assn standard single material response

**Surface Treatment:**

Passivate

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0