

View Online at <https://aerobasegroup.com/nsn/5305-01-478-2840>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.415 inches and 0.435 inches

Fastener Length:

Between 1.727 inches and 1.747 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.385 inches and 0.394 inches

Head Height:

0.060 inches

Spline Major Diameter:

Between 0.219 inches and 0.222 inches

Grip Diameter:

Between 0.2490 inches and 0.2495 inches

Internal Drive Style:

Torx

End Application:

A/f-18-dcn

Thread Diameter:

0.250 inches

Grip Length:

Between 0.240 inches and 0.260 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

4230 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Nas4004 national specification single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0