

View Online at <https://aerobasegroup.com/nsn/5305-01-478-2840>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.415 inches and 0.435 inches

**Fastener Length:**

Between 1.727 inches and 1.747 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.385 inches and 0.394 inches

**Head Height:**

0.060 inches

**Spline Major Diameter:**

Between 0.219 inches and 0.222 inches

**Grip Diameter:**

Between 0.2490 inches and 0.2495 inches

**Internal Drive Style:**

Torx

**End Application:**

A/f-18-dcn

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.240 inches and 0.260 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

4230 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Nas4004 national specification single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0