

View Online at <https://aerobasegroup.com/nsn/5305-01-480-4475>

Thread Class:

2a

Thread Length:

0.200 inches

Fastener Length:

Between 0.610 inches and 0.641 inches

Head Style:

Undercut pan no. 2

Head Diameter:

0.468 inches

Head Height:

0.140 inches

Internal Drive Style:

Hexagon

End Application:

Upper magazine assembly

Thread Diameter:

0.250 inches

Width Across Flats:

Between 0.1562 inches and 0.1587 inches

Thready Qty Per Inch (tpi):

20

Material:

Steel comp 4130 or steel comp 4140

Material Specification:

Ams 6370 assn standard 1st material response or ams 2301 assn standard 2nd material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type ii, class 2 federal specification single treatment response

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0