

View Online at <https://aerobasegroup.com/nsn/5305-01-482-1622>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.920 inches

**Fastener Length:**

0.920 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.371 inches and 0.385 inches

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.190 inches

**Thready Qty Per Inch (tpi):**

32

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel comp 8740 or steel comp 4140 or steel comp 4340

**Material Specification:**

Ams 6322 assn standard 1st material response or ams 6382 assn standard 2nd material response or ams 6415 assn standard 3rd material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, ty ii, cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A003b0