

View Online at <https://aerobasegroup.com/nsn/5305-01-484-0094>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.178 inches and 0.198 inches

**Fastener Length:**

0.688 inches

**Head Style:**

Pan

**Head Diameter:**

Between 0.256 inches and 0.294 inches

**Head Height:**

Between 0.087 inches and 0.097 inches

**First Diameter From Head:**

Between 0.090 inches and 0.100 inches

**Distance From Largest Bearing Surface Of Head To End Of First Diameter:**

0.437 inches

**Internal Drive Style:**

Cross recess type 1

**End Application:**

On486/usm636, cass

**Thread Diameter:**

0.138 inches

**Thready Qty Per Inch (tpi):**

32

**Externally Relieved Body Diameter Quantity:**

1

**Material:**

Steel comp 302 or steel comp 303 or steel comp 304

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Mil-f-14072-c, type i military specification single treatment response

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-f-14072-c spec.