

View Online at <https://aerobasegroup.com/nsn/5305-01-488-3727>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.477 inches and 0.607 inches

**Fastener Length:**

0.857 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

0.435 inches

**Locking Feature:**

Detent ring locking feature

**Grip Diameter:**

0.249 inches

**Point Length:**

0.100 inches

**Point Diameter:**

Between 0.211 inches and 0.216 inches

**Single Shear Strength:**

4140 pounds per square inch

**Point Style:**

Chamfer dog

**End Application:**

F-22 raptor

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.150 inches and 0.280 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

2845 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 100.0 degrees

**Point Chamfer Angle:**

45.0 degrees

**Product Name:**

Stud bolt

**Special Features:**

Drive style is: radial-slot recess/ fairchild aerospace, not listed this fig. Bored hole, threaded end, 0.130 in dia, 0.620 in dp; wire form hold-out spring inserted; 2 lead thread.

**Material:**

Iron alloy 660

**Material Specification:**

Ams5731 national std/spec 1st material response or ams5737 national std/spec 2nd material response

**Surface Treatment:**

Passivate

**Special Test Features:**

Stud bolts shall have polypropylene head protective ring installed for shipping, customer to remove rings before installing

**Surface Treatment Specification:**

Ams qq-p-35 national std/spec all treatment responses

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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