

View Online at <https://aerobasegroup.com/nsn/5305-01-494-8077>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.505 inches and 0.572 inches

Fastener Length:

Between 0.490 inches and 0.510 inches

Head Style:

Flat countersunk undercut

Head Diameter:

Between 0.575 inches and 0.635 inches

Head Height:

Between 0.088 inches and 0.090 inches

Grip Diameter:

Between 0.3115 inches and 0.3120 inches

Internal Drive Style:

High-torque

Thread Diameter:

0.3125 inches

Grip Length:

Between 1.015 inches and 1.062 inches

Thready Qty Per Inch (tpi):

24

Countersink Angle:

99.0 degrees

Surface Finish:

32.0 microinches threads

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0