NSN 5305-01-496-1423

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Thread Class:	
3a	
Thread Direct	ion:
Right-hand	
Thread Lengt	1:
0.425 inches	
Fastener Leng	jth:
Between 0.973	inches and 1.003 inches
Head Style:	
Flat countersu	nk
Head Diamete	r:
Between 0.358	inches and 0.365 inches
Spline Minor I	Diameter:
Between 0.110	5 inches and 0.1125 inches
Spline Major I	Diameter:
Between 0.154	0 inches and 0.1560 inches
Grip Diameter	:
Between 0.248	5 inches and 0.2495 inches
Internal Drive	Style:
Torx	
End Applicati	on:
F18 e/f	
Thread Diame	ter:
0.250 inches	
Grip Length:	
Between 0.552	5 inches and 0.5725 inches
Thready Qty F	Per Inch (tpi):
28	
Countersink A	ingle:
Between 99.0	degrees and 101.0 degrees
Product Name	::
Bolt, 100 degre	es head, gear drive recess-ph13-8mo (125 ksi shear), inconel 718 (125 ksi shear), 6al-4v titanium (95 ksi shear)
Material:	
Nickel alloy 71	3
Material Spec	fication:
Ams 5662 assi	n standard single material response
Surface Treat	nent:
Passivate	
Thread Series	Designator:
Unjf	
Shelf Life:	
N/a	

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Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

