

View Online at <https://aerobasegroup.com/nsn/5305-01-502-1706>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.363 inches

**Fastener Length:**

Between 1.223 inches and 1.253 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.2578 inches and 0.3047 inches

**Shoulder Diameter:**

0.2041 inches first shoulder and 0.2051 inches first shoulder

**Shoulder Length:**

0.822 inches first shoulder and 0.852 inches first shoulder

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.190 inches

**Thready Qty Per Inch (tpi):**

32

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Shoulder Shape:**

Round first shoulder

**Material:**

Steel comp 4140 or steel comp e4340 or steel comp 8740

**Surface Treatment:**

Cadmium and chromate

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0