

View Online at <https://aerobasegroup.com/nsn/5305-01-509-6240>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.500 inches

**Fastener Length:**

2.250 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.349 inches and 0.357 inches

**Internal Drive Style:**

Torx

**End Application:**

F/a-22 raptor

**Material Accommodated Thickness:**

1.750 inches

**Thread Diameter:**

0.190 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Product Name:**

Screw, captive, 100 degree head, 6 lobe recess, 160 ksi

**Special Features:**

Used in conjunction with ca2210 series retaining ring (not included)

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5731 assn standard single material response or ams 5737 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0