

View Online at <https://aerobasegroup.com/nsn/5305-01-520-3843>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.276 inches

**Fastener Length:**

Between 1.885 inches and 1.932 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.280 inches and 0.303 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 1.615 inches and 1.635 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Hardness Rating:**

40.0 rockwell c and 43.0 rockwell c

**Countersink Angle:**

100.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp 4140 or steel comp 4340 or steel comp 8740 or steel comp 6150

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0