

View Online at <https://aerobasegroup.com/nsn/5305-01-525-4942>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.323 inches

Fastener Length:

0.784 inches

Head Style:

Flat countersunk undercut

Head Diameter:

0.226 inches

Head Height:

0.039 inches

Grip Diameter:

Between 0.1625 inches and 0.1635 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.164 inches

Grip Length:

Between 0.490 inches and 0.510 inches

Thread Qty Per Inch (tpi):

32

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 4340 or steel comp 8740

Material Specification:

Ams-s-5000 assn standard 1st material response or ams6415 assn standard 2nd material response or ams6322 assn standard 3rd material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification single treatment response

Thread Series Designator:

Unjc

Specification Data:

80205-nas8602 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0