

View Online at <https://aerobasegroup.com/nsn/5305-01-538-0774>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.339 inches

**Fastener Length:**

0.500 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.480 inches and 0.531 inches

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.250 inches

**Width Across Flats:**

0.156 inches

**Thready Qty Per Inch (tpi):**

20

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 80.0 degrees and 84.0 degrees

**Product Name:**

82deg flat head screw

**Material:**

Steel uns k03104

**Material Specification:**

Astm-a574 national std/spec single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Ams-qq-p-416, type 1, class 3 national std/spec single treatment response

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0