

View Online at <https://aerobasegroup.com/nsn/5305-01-539-0413>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.301 inches and 0.331 inches

**Fastener Length:**

Between 3.051 inches and 3.081 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

0.449 inches

**Grip Diameter:**

Between 0.248 inches and 0.249 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**End Application:**

U-2

**Thread Diameter:**

0.250 inches

**Grip Length:**

2.750 inches

**Thready Qty Per Inch (tpi):**

28

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Product Name:**

Screw

**Material:**

Steel comp 4140

**Surface Treatment:**

Cadmium

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0