

View Online at <https://aerobasegroup.com/nsn/5305-01-542-8808>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.922 inches and 0.952 inches

Head Style:

Flat countersunk

Head Diameter:

0.280 inches

Internal Drive Style:

Torx

End Application:

F-22 raptor

Material Accommodated Thickness:

Between 0.490 inches and 0.510 inches

Thread Diameter:

0.190 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Product Name:

Screw edm slot 100* reduced flat head six lobe recess

Material:

Iron alloy 660

Material Specification:

Ams5731 assn standard single material response or ams5737 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0