

View Online at <https://aerobasegroup.com/nsn/5305-01-556-2021>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.501 inches

**Fastener Length:**

2.876 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

0.634 inches

**Grip Diameter:**

0.311 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**End Application:**

B-1b aircraft

**Thread Diameter:**

0.312 inches

**Grip Length:**

2.375 inches

**Thready Qty Per Inch (tpi):**

24

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp 4140

**Material Specification:**

Ams6349 assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Ams-qq-p-416 ty ii.Cl 2 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0