Assembled Washer Screw - Page 1 of 2



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Thread Class:	
2a	
Thread Direction:	
Right-hand	
Thread Length:	
0.391 inches	
Fastener Length:	
Between 0.468 inches and 0.500 inches	
Head Style:	
Pan	
Head Diameter:	
Between 0.306 inches and 0.322 inches	
Head Height:	
Between 0.105 inches and 0.115 inches	
Washer Quantity:	
2	
Internal Drive Style:	
Cross recess type 1	
Thread Diameter:	
0.164 inches	
Thready Qty Per Inch (tpi):	
32	
Secondary Washer Relationship To Primary Washer:	
Not identical	
Secondary Washer Style:	
Flat	
Primary Washer Outside Diameter:	
0.296 inches	
Secondary Washer Outside Diameter:	
Between 0.370 inches and 0.390 inches	
Primary Washer Style:	
Split helical ring	
Primary Washer Material Thickness:	
0.040 inches	
Secondary Washer Material Thickness:	
Between 0.013 inches and 0.019 inches	
Product Name:	
Screw, pan head, assembled washers, standard shoulder washer	
Color:	
Black	
Material:	
Stainless steel secondary washer	

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Material Specification:

Qq-s-763 federal specification single material response fastener

Surface Treatment:

Oxide

Surface Treatment Specification:

Mil-dtl-13924. Class 4 military standard single treatment response

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization: No

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Fiig:

A003b0

Mil-std (military Standard):

Mil-dtl-13924 spec.