

View Online at <https://aerobasegroup.com/nsn/5305-01-580-9986>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.318 inches and 0.328 inches

Fastener Length:

Between 0.808 inches and 0.838 inches

Head Style:

Flat countersunk

Head Diameter:

0.322 inches

Grip Diameter:

Between 0.1881 inches and 0.1895 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.190 inches

Grip Length:

Between 0.495 inches and 0.505 inches

Thready Qty Per Inch (tpi):

32

Countersink Angle:

100.0 degrees

Surface Finish:

32.0 microinches threads

Product Name:

Bolt, pan head, cross recess, short thread

Material:

Titanium alloy

Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

Surface Treatment:

Aluminum

Surface Treatment Specification:

Bms 10-85, type 1 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0