# NSN 5305-01-594-6978

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Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
0.276 inches
Fastener Length:
Between 0.636 inches and 0.666 inches
Head Style:
Flat fillister
Head Diameter:
Between 0.265 inches and 0.270 inches
Head Height:
Between 0.088 inches and 0.102 inches
Hole Diameter:
Between 0.034 inches and 0.042 inches
Grip Diameter:
Between 0.1625 inches and 0.1635 inches
Internal Drive Style:
Offset cruciform (torque set)
Thread Diameter:
0.1640 inches
Grip Length:
Between 0.365 inches and 0.385 inches
Hole Quantity:
1
Hole Type:
Drilled
Thready Qty Per Inch (tpi):
32
Hole Configuration Style:
Round
Surface Finish:
32.0 microinches threads
Product Name:
Screw, machine-flat fillister head, close tol., short thread, offset cruciform
Material:
Steel comp 4140 or steel comp 4340 or steel comp 8740
Material Specification:
Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 military
specification 3rd material response
Surface Treatment:

Cadmium

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#### Surface Treatment Specification:

Qq-p-416, type ii, class 2 federal specification single treatment response

#### Thread Series Designator:

Unjc

### Specification Data:

80205-nas1121 through 1128 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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#### Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.