

View Online at <https://aerobasegroup.com/nsn/5305-01-612-7511>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.276 inches

Fastener Length:

1.276 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.328 inches and 0.385 inches

Grip Diameter:

Between 0.188 inches and 0.189 inches

Internal Drive Style:

Offset cruciform (torque set)

End Application:

Flight control

Thread Diameter:

0.190 inches

Grip Length:

1.000 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Product Name:

Screw machine-flat 100 degrees head, close tolerance short thread offset cruciform

Special Features:

Drilled shank

Material:

Steel comp 4140 or steel comp 4340 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0