

View Online at <https://aerobasegroup.com/nsn/5305-01-612-7511>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.276 inches

**Fastener Length:**

1.276 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.328 inches and 0.385 inches

**Grip Diameter:**

Between 0.188 inches and 0.189 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**End Application:**

Flight control

**Thread Diameter:**

0.190 inches

**Grip Length:**

1.000 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Product Name:**

Screw machine-flat 100 degrees head, close tolerance short thread offset cruciform

**Special Features:**

Drilled shank

**Material:**

Steel comp 4140 or steel comp 4340 or steel comp 8740

**Surface Treatment:**

Cadmium and chromate

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0