

View Online at <https://aerobasegroup.com/nsn/5305-01-617-6931>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.297 inches and 0.327 inches

**Fastener Length:**

Between 0.485 inches and 0.515 inches

**Head Style:**

Fillister

**Head Diameter:**

Between 0.285 inches and 0.315 inches

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.1900 inches

**Width Across Flats:**

0.156 inches

**Features Provided:**

Flat washer and lock washer and sleeve

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

1600 pounds per square inch

**Special Features:**

The sleeve is internally threaded with .250-28unf-3b threading in 3 places. The sleeve has external diamond knurling by the head of the fastener.

**Material:**

Stainless steel spring

**Material Specification:**

Qq-w-423 federal specification single material response or astm a313 assn standard single material response spring

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5059 spec.