

View Online at <https://aerobasegroup.com/nsn/5305-01-618-2485>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.276 inches

**Fastener Length:**

Between 0.949 inches and 0.979 inches

**Head Style:**

Flat fillister

**Head Diameter:**

Between 0.221 inches and 0.226 inches

**Head Height:**

Between 0.074 inches and 0.086 inches

**Grip Diameter:**

Between 0.1365 inches and 0.1375 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.1380 inches

**Grip Length:**

Between 0.678 inches and 0.698 inches

**Thready Qty Per Inch (tpi):**

32

**Surface Finish:**

32.0 microinches threads

**Product Name:**

Screw, machine-flat fillister head, close tol., short thread, offset cruciform

**Special Features:**

Other surfaces are 125 microinches

**Material:**

Steel comp 4140 or steel comp 4340 or steel comp 8740

**Material Specification:**

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 military specification 3rd material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type ii, class 2 federal specification single treatment response

**Thread Series Designator:**

Unjc

**Specification Data:**

80205-nas1121 through 1128 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5626 spec.