

View Online at <https://aerobasegroup.com/nsn/5305-01-618-2485>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.276 inches

Fastener Length:

Between 0.949 inches and 0.979 inches

Head Style:

Flat fillister

Head Diameter:

Between 0.221 inches and 0.226 inches

Head Height:

Between 0.074 inches and 0.086 inches

Grip Diameter:

Between 0.1365 inches and 0.1375 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.1380 inches

Grip Length:

Between 0.678 inches and 0.698 inches

Thready Qty Per Inch (tpi):

32

Surface Finish:

32.0 microinches threads

Product Name:

Screw, machine-flat fillister head, close tol., short thread, offset cruciform

Special Features:

Other surfaces are 125 microinches

Material:

Steel comp 4140 or steel comp 4340 or steel comp 8740

Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 military specification 3rd material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type ii, class 2 federal specification single treatment response

Thread Series Designator:

Unjc

Specification Data:

80205-nas1121 through 1128 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.