

View Online at <https://aerobasegroup.com/nsn/5305-01-622-9220>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 1.1715 inches and 1.2175 inches

Fastener Length:

Between 1.1715 inches and 1.2175 inches

Head Style:

Hexagon

Head Height:

Between 0.125 inches and 0.140 inches

Width Between Flats:

Between 0.367 inches and 0.376 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.2500 inches

Thready Qty Per Inch (tpi):

28

Product Name:

Screw, hex head, cruciform recess, full thread, alloy steel, 160 ksi ftu

Screw Material:

Steel comp 4140 or steel comp 4340 or steel comp 8740

Screw Material Specification:

Ams6382 national specification 1st material response or ams6415 or 6484 national specification 2nd material response or ams6322 national specification 3rd material response

Screw Surface Treatment:

Cadmium

Screw Surface Treatment Specification:

Qq-p-416, type ii, class 2 federal specification single treatment response

Bearing Surface Of Head Surface Finish:

63.0 microinches

Shank Surface Finish:

32.0 microinches

Thread Surface Finish:

32.0 microinches

Thread Series Designator:

Unjf

Specification Data:

80205-nas1801 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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