

View Online at <https://aerobasegroup.com/nsn/5305-01-622-9665>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.276 inches

Fastener Length:

Between 0.823 inches and 0.853 inches

Head Style:

Pan

Head Diameter:

Between 0.309 inches and 0.331 inches

Head Height:

Between 0.088 inches and 0.102 inches

Grip Diameter:

Between 0.1625 inches and 0.1635 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.1640 inches

Grip Length:

Between 0.552 inches and 0.572 inches

Thready Qty Per Inch (tpi):

32

Surface Finish:

32.0 microinches threads

Product Name:

Screw, machine, pan head, modified, close tolerance, short thread, offset cruciform

Material:

Iron alloy 660

Material Specification:

Ams5731, 5732, 5737 or 5853 national std/spec single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Clean/passivate iaw qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjc

Specification Data:

80205-nas1141 through 1148 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0