

View Online at <https://aerobasegroup.com/nsn/5305-01-622-9668>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.276 inches

Fastener Length:

Between 0.386 inches and 0.416 inches

Head Style:

Pan

Head Diameter:

Between 0.258 inches and 0.276 inches

Head Height:

Between 0.074 inches and 0.086 inches

Grip Diameter:

Between 0.1365 inches and 0.1375 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.1380 inches

Grip Length:

Between 0.115 inches and 0.135 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

1450 pounds per square inch

Surface Finish:

32.0 microinches threads

Product Name:

Screw, machine, pan head, modified, close tolerance, short thread, offset cruciform

Material:

Iron alloy 660

Material Specification:

Ams5731, 5732, 5737 or 5853 national std/spec single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Clean and passivate per ams2700, method 1, class 4 national std/spec single treatment response

Thread Series Designator:

Unjc

Specification Data:

80205-nas1141 through nas1148 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0