

View Online at <https://aerobasegroup.com/nsn/5305-01-622-9668>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.276 inches

**Fastener Length:**

Between 0.386 inches and 0.416 inches

**Head Style:**

Pan

**Head Diameter:**

Between 0.258 inches and 0.276 inches

**Head Height:**

Between 0.074 inches and 0.086 inches

**Grip Diameter:**

Between 0.1365 inches and 0.1375 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.1380 inches

**Grip Length:**

Between 0.115 inches and 0.135 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

1450 pounds per square inch

**Surface Finish:**

32.0 microinches threads

**Product Name:**

Screw, machine, pan head, modified, close tolerance, short thread, offset cruciform

**Material:**

Iron alloy 660

**Material Specification:**

Ams5731, 5732, 5737 or 5853 national std/spec single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Clean and passivate per ams2700, method 1, class 4 national std/spec single treatment response

**Thread Series Designator:**

Unjc

**Specification Data:**

80205-nas1141 through nas1148 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0