

View Online at <https://aerobasegroup.com/nsn/5305-01-625-0888>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.438 inches

Fastener Length:

Between 1.548 inches and 1.578 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.429 inches and 0.477 inches

Grip Diameter:

Between 0.3110 inches and 0.3120 inches

Shank Unthreaded Hole Diameter:

0.076 inches and 0.081 inches all holes

Internal Drive Style:

Cruciform ribbed

Thread Diameter:

0.3125 inches

Grip Length:

Between 1.115 inches and 1.135 inches

Thready Qty Per Inch (tpi):

24

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 4140 or steel comp 4340 or steel comp 8740

Material Specification:

Ams6382 assn standard 1st material response or ams6415 assn standard 2nd material response or ams6484 assn standard 2nd material response or ams6322 assn standard 3rd material response or ams6325 assn standard 3rd material response or ams6327 assn standard 3rd material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams-qq-p-416, type 2, class 2 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0