

View Online at <https://aerobasegroup.com/nsn/5305-01-628-2466>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.378 inches and 0.428 inches

Fastener Length:

Between 1.013 inches and 1.043 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.464 inches and 0.507 inches

Grip Diameter:

Between 0.248 inches and 0.249 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 0.615 inches and 0.635 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

Internal drive ribbed; drilled threads

Material:

Iron alloy 660

Surface Treatment:

Passivate

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0