

View Online at <https://aerobasegroup.com/nsn/5305-01-631-6471>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.338 inches and 0.388 inches

Fastener Length:

Between 0.786 inches and 0.816 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.339 inches and 0.381 inches

Grip Diameter:

Between 0.188 inches and 0.189 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.190 inches

Grip Length:

Between 0.428 inches and 0.448 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

Drilled threads and internal drive ribbed

Material:

Iron alloy 660

Surface Treatment:

Passivate

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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