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| Т  | hread Class:  |
|----|---|
| 3  | a   |
| Т  | hread Direction:  |
| R  | ight-hand   |
| Т  | hread Length:   |
| 1. | .750 inches   |
| F  | astener Length:   |
| 8. | .00 inches  |
| н  | lead Style:   |
| F  | lat chamfer   |
| н  | lead Diameter:  |
| В  | etween 0.921 inches and 0.937 inches  |
| н  | lead Height:  |
| В  | etween 0.616 inches and 0.625 inches  |
| н  | ole Diameter:   |
| В  | etween 0.061 inches and 0.067 inches  |
| In | nternal Drive Style:  |
| Н  | lexagon   |
| Т  | hread Diameter:   |
| 0. | .6250 inches  |
| N  | /idth Across Flats:   |
| 0. | .500 inches   |
| н  | ole Quantity:   |
| 6  |   |
| н  | ole Type:   |
| D  | rilled  |
| Т  | hready Qty Per Inch (tpi):  |
| 1  | 1   |
| Μ  | lin. Tensile Strength (psi):  |
| 3  | 6200 pounds per square inch   |
| н  | ole Configuration Style:  |
| R  | ound internal hexagon   |
| Ρ  | roduct Name:  |
| S  | crew, cap, socket head, undrilled and drilled, plain and self-locking, alloy steel, corrosion-resistant steel and heat-resistant steel, unrc-3a |
| a  | nd unrc-2a  |
| S  | pecial Features:  |
| Μ  | laterial will be cold worked and age hardened to meet fastener requirements of ff-s-86 and nas1352  |
| Μ  | laterial:   |
| Ir | on alloy 660  |
| M  | laterial Specification:   |

# Material Specification:

Ams573 (uns s66286) national std/spec 1st material response or ams5737(uns s66286) national std/spec 2nd material response

## Surface Treatment:

Passivate

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#### Surface Treatment Specification:

Ams2700, method 1, type 2 or 8, class 1 national std/spec single treatment response

#### Thread Series Designator:

Unrc

## Specification Data:

80205-nas1352 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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#### Demilitarization:

No

#### Fiig:

A003b0