

View Online at <https://aerobasegroup.com/nsn/5305-01-642-5633>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

1.00 inches

**Fastener Length:**

1.00 inches

**Head Style:**

Flat chamfer

**Head Diameter:**

Between 0.550 inches and 0.562 inches

**Head Height:**

Between 0.368 inches and 0.375 inches

**Hole Diameter:**

Between 0.061 inches and 0.067 inches

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.3750 inches

**Width Across Flats:**

0.312 inches

**Hole Quantity:**

6

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

16

**Min. Tensile Strength (psi):**

12410 pounds per square inch

**Hole Configuration Style:**

Round internal hexagon

**Product Name:**

Screw, cap, socket head, undrilled or drilled, plain and self-locking, alloy steel, corrosion-resistant steel and heat-resistant steel, unrc-3a and unrc-2a

**Special Features:**

Material will be cold worked and age hardened to meet fastener requirements of ff-s-86 and nas1352

**Material:**

Iron alloy 660

**Material Specification:**

Ams573 (uns s66286) national std/spec 1st material response or ams5737(uns s66286) national std/spec 2nd material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Ams2700, method 1, type 2 or 8, class 1 national std/spec single treatment response

**Thread Series Designator:**

Unrc

**Specification Data:**

80205-nas1352 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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