

View Online at <https://aerobasegroup.com/nsn/5305-01-642-5909>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.9065 inches and 0.9375 inches

Fastener Length:

Between 0.9065 inches and 0.9375 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.740 inches and 0.760 inches

Locking Feature:

Lockwasher

Countersink Height:

0.125 inches

Internal Drive Style:

Torque set

Thread Diameter:

0.1900 inches

Thready Qty Per Inch (tpi):

32

Hardness Rating:

Between 28.0 rockwell c and 34.0 rockwell c

Countersink Angle:

100.0 degrees

Product Name:

Screw, grommet, torq-set 10-32 size

Screw Material:

Steel comp 8740

Locking Feature Material:

Steel comp 1050 or steel comp 1020

Screw Surface Treatment:

Cadmium

Screw Surface Treatment Specification:

Qq-p-416, type ii, cl 3 assn standard single treatment response

Special Features:

Heat treat 125 ksi min uts; gromme (lockwasher) is at bearing surface of screw head and contours the head; grommet thickness is 0.022/0.028 inches

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0