

View Online at <https://aerobasegroup.com/nsn/5305-01-642-6384>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.875 inches

**Fastener Length:**

0.875 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.740 inches and 0.760 inches

**Locking Feature:**

Lockwasher

**Countersink Height:**

0.125 inches

**Internal Drive Style:**

Torque set

**Thread Diameter:**

0.1900 inches

**Thready Qty Per Inch (tpi):**

32

**Hardness Rating:**

Between 28.0 rockwell c and 34.0 rockwell c

**Countersink Angle:**

100.0 degrees

**Product Name:**

Screw, grommet, torq-set 10-32 size

**Screw Material:**

Steel comp 8740

**Locking Feature Material:**

Steel comp 1050 or steel comp 1020

**Screw Surface Treatment:**

Cadmium

**Screw Surface Treatment Specification:**

Qq-p-416, type ii, class 3 assn standard single treatment response

**Special Features:**

Heat treat gromme (lockwasher) 125 ksi min uts; grommet is at bearing surface of screw head and contours the head; grommet thickness is 0.022/0.028 inches

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0