

View Online at <https://aerobasegroup.com/nsn/5305-01-642-6385>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.719 inches and 0.750 inches

Fastener Length:

Between 0.719 inches and 0.750 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.640 inches and 0.660 inches

Locking Feature:

Lockwasher

Countersink Height:

0.125 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.1900 inches

Thready Qty Per Inch (tpi):

32

Hardness Rating:

Between 28.0 rockwell c and 34.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Product Name:

Screw, grommet, offset cross recess 10-32 size

Screw Material:

Steel comp 8740

Locking Feature Material:

Steel comp 1020 or steel comp 1050

Screw Surface Treatment:

Cadmium

Screw Surface Treatment Specification:

Qq-p-416, type ii, cl 3 assn standard single treatment response

Special Features:

Heat treat gromme (lockwasher) 125 ksi min uts; grommet is at bearing surface of screw head and contours the head; grommet thickness is 0.022/0.028 inches

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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