

View Online at <https://aerobasegroup.com/nsn/5305-01-646-9774>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.276 inches

**Fastener Length:**

Between 0.449 inches and 0.479 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.376 inches and 0.385 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Shank Unthreaded Hole Diameter:**

0.070 inches and 0.080 inches all holes

**Internal Drive Style:**

Torque-set ribbed

**Thread Diameter:**

0.1900 inches

**Grip Length:**

Between 0.178 inches and 0.198 inches

**Hole Quantity:**

1

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

3180 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Stainless steel

**Material Specification:**

Ams5731 assn standard single material response or ams5732 assn standard single material response or ams5737 assn standard single material response or ams5853 assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Ams-qq-p-416, type ii, class 2 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0