

View Online at <https://aerobasegroup.com/nsn/5305-01-647-6653>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.403 inches

**Fastener Length:**

Between 0.950 inches and 0.980 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.350 inches and 0.398 inches

**Grip Diameter:**

Between 0.248 inches and 0.249 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**End Application:**

B-52 aircraft

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.552 inches and 0.573 inches

**Thready Qty Per Inch (tpi):**

28

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Product Name:**

Bolt, 100 degree flush reduced head

**Material:**

Iron alloy 660

**Surface Treatment:**

Cadmium

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0