

View Online at <https://aerobasegroup.com/nsn/5305-01-647-6727>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.403 inches

**Fastener Length:**

0.965 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.464 inches and 0.507 inches

**Grip Diameter:**

Between 0.279 inches and 0.280 inches

**Internal Drive Style:**

High-torque

**End Application:**

B-52 aircraft

**Thread Diameter:**

0.250 inches

**Grip Length:**

0.562 inches

**Thready Qty Per Inch (tpi):**

28

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Product Name:**

Bolt, shear 100 degree flush head

**Material:**

Iron alloy 660

**Surface Treatment:**

Cadmium

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0