

View Online at <https://aerobasegroup.com/nsn/5305-01-647-9774>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.276 inches

Fastener Length:

Between 0.323 inches and 0.353 inches

Head Style:

Flat countersunk

Head Diameter:

0.221 inches

Grip Diameter:

Between 0.1365 inches and 0.1375 inches

Point Style:

Flat

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.1380 inches

Grip Length:

Between 0.052 inches and 0.072 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

1270 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Product Name:

Screw machine flat 100 degrees head close tolerance short thread offset cruciform 160 ksi

Material:

Iron alloy 660

Material Specification:

Ams5737 assn standard single material response

Surface Treatment:

Aluminum

Surface Treatment Specification:

Nas4006 national standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0